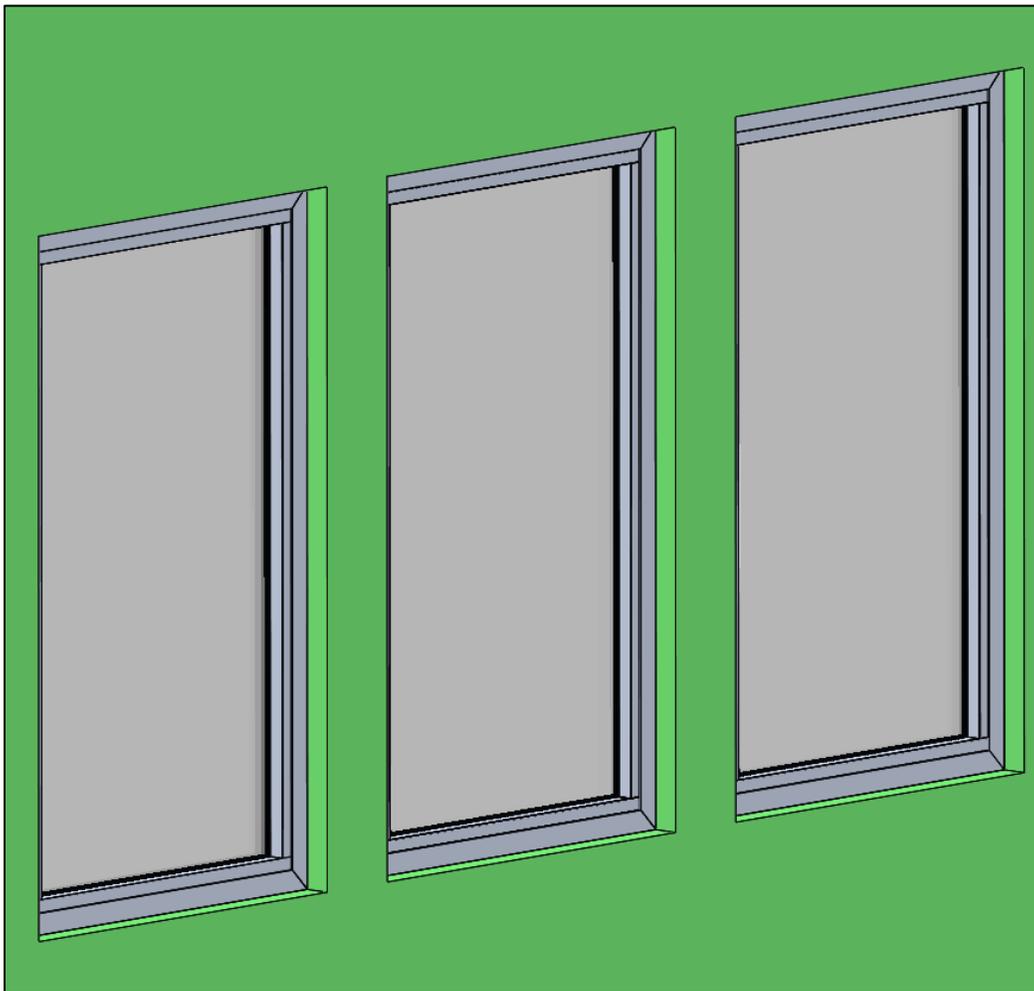




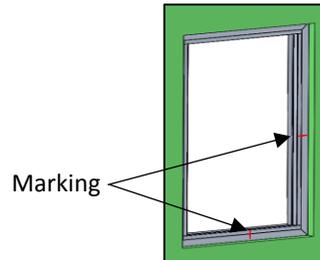
716 3<sup>rd</sup> Street SE  
De Smet, SD 57231  
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<http://www.descoarc.com>

# FIELD GLAZING INSTRUCTIONS

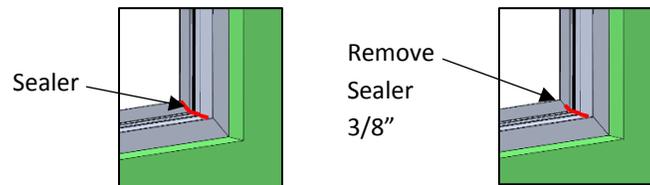


Designer	Engineer	Date	Drawing No.	Revision
J. L. Loss	J. Girard	5-Jan-16	1001022	-

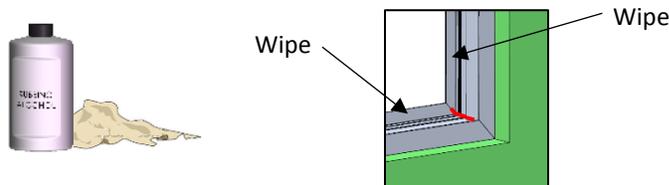
1. Window frames and glass stops must be wiped clean to remove dust and grease to assure proper adhesion of glazing materials. All parts must be dry and free of moisture. We strongly recommend that glazing be done above 40 degrees Fahrenheit.
2. Mark frame and glass stop, to reinstall in the same locations.
3. Remove all 4 stops.



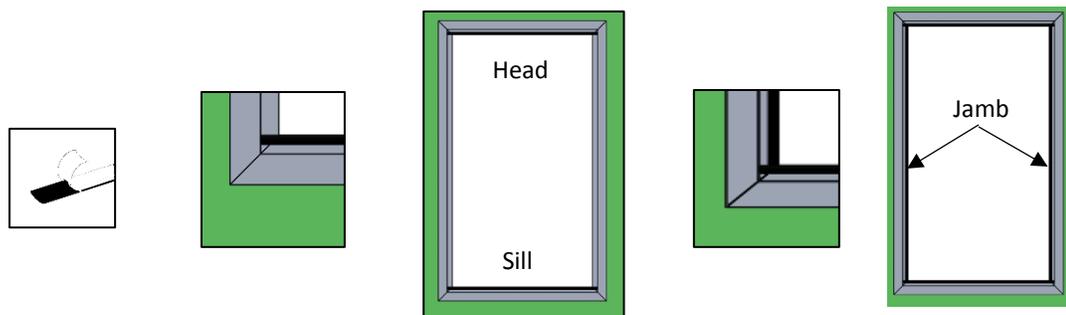
4. Remove sealer on glazing leg in all 4 corners approximately 3/8" to allow glazing tape to lay flat on the glazing leg.



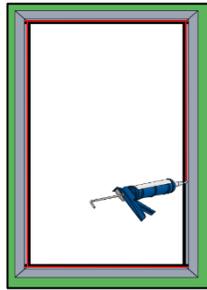
5. Wipe glazing leg with alcohol all around to remove any oil or dust. Allow to dry.



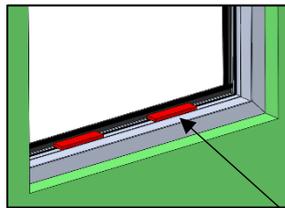
6. Remove backing of glazing tape and apply tape to frame all around. Apply to head and sill first ensuring that the glazing tape goes all the way to frame on both sides, then apply to jambs do not overlap tape. DeSCO recommends Tremco Polyshim II with 1/8" shim or a tape that compresses to no less than 1/8".



7. Apply a glazing sealant all the way around frame on inside of glazing tape.



8. Place setting blocks and press firmly into sealer as required.

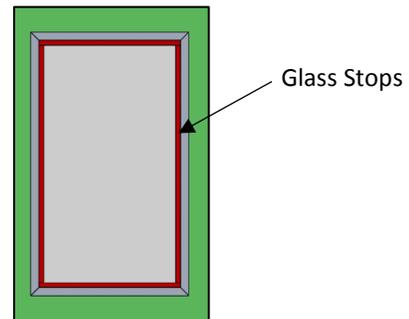
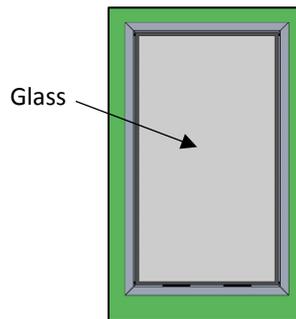


Setting blocks  
Press into sealer

9. Clean all edges of the glass with alcohol. Allow to dry.

10. Set glass into frame on setting blocks and center.

11. Reinstall glass stops.

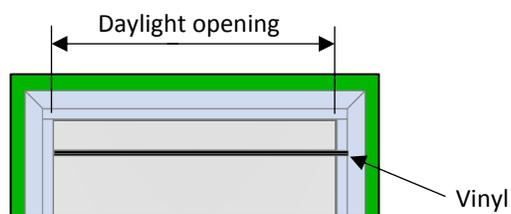


12. Measure, cut and install vinyl using vinyl roller tool.



Vinyl Roller

13. Head and sill will be cut approximately 1.00" longer than daylight opening.

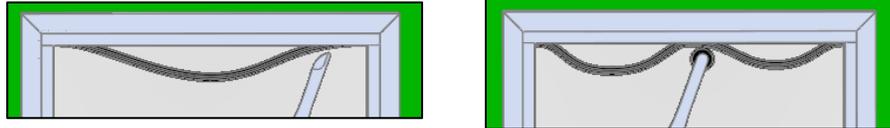


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**\*\*Note: DO NOT stretch vinyl.**

14. Install vinyl by pushing both ends into place first, then roll starting from center and working toward ends.



15. Vinyl for jambs will be cut  $\frac{1}{2}$ " longer than the daylight opening and installed the same way as head and sill. (See 14.)



**\*\*Note: DO NOT stretch vinyl.**

16. Repeat all steps for each window.